

5/04

DART AEROSPACE LTD		Work Order:	22072
Description: Bushing		Part Number:	D3060-1
Dwg: D3060 Rev. A		Qty:	5
Ref:		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HA	04.12.08	5
2	MC	Turn blank as per Folio FA402 & Dwg D3060 Material: AISI 303 SS Ø0.750" (M303R0.750) Identify for D3060-1 Batch: <u>1116241</u>	ML	05/01/13	5
3	QC2	Inspect parts as they come off the CNC machine Identify as D3060-1	ML	05/01/13	5
4	MC	Deburr	ML	05/01/13	5
5	QC8	Second check	EP	05/01/13	5
6	ST	Identify and Stock	JJ	05-01-13	5
7	AC	Cost / part: <u>7.94</u>	SG	05-01-11	5
8	DC	Close W/O <u>5.74</u> Inspect Level 21	HA	05.01.24	5

Rev	Date	Change	Revised By	Approved
A	04.03.25	New issue	KJ/RF	##

RELEASED
04.03.26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

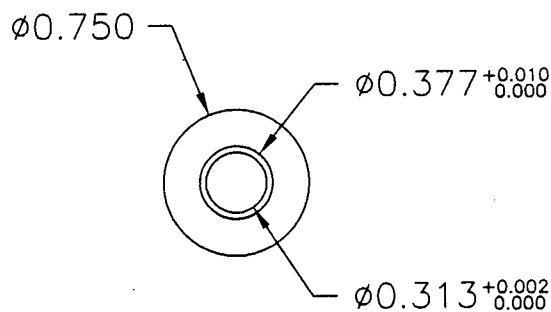
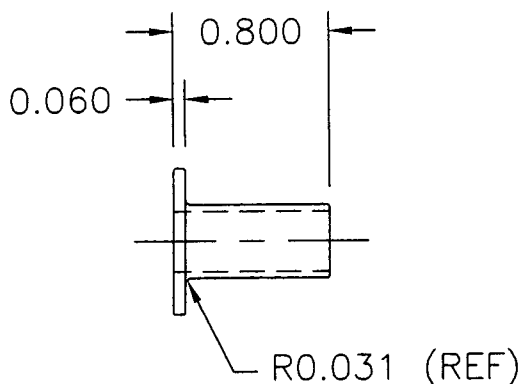
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN <i>[Signature]</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3060	REV. A SHEET 1 OF 1
DATE 01.11.27		TITLE BUSHING	SCALE 1:1
A	01.11.27	NEW ISSUE	

RELEASED
01.12.04 *[Signature]*



D3060-1

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUSCEPTIBLE TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 22072

NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL
- 2) BREAK ALL UNMARKED SHARP EDGES 0.010 MAX
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

Copyright © 2001 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Dec 06, 2004
11:09 am

Work Order No : 0022072
Project Name : D3060-1
Project For : WK504
Work Order Type : Main
Main WO Number :
House Part Number : D3060-1
Description : Bushing
Manufactured : Yes
Amount Req'd : 5
Amount Done : 0
Start Date : 12-06-04
Est Finish Date : 01-22-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00